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DAC80501, DAC70501, DAC60501

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DACx0501 16-Bit, 14-Bit, and 12-Bit, 1-LSB INL, Voltage-Output DACs With Precision Internal Reference

1 Features

- 16-bit performance: 1-LSB INL and DNL (max)
- Low glitch energy: 4 nV-s
- Wide power supply: 2.7 V to 5.5 V
- Buffered output range: 5 V, 2.5 V, or 1.25 V
- Very-low power: 1 mA at 5.5 V
- Integrated 5-ppm/°C (max), 2.5-V precision reference
- Pin-selectable serial interface:
 - 3-wire, SPI compatible up to 50-MHz
 - 2-wire, I²C compatible
- Power-on-reset: Zero scale or midscale
- 1.62-V VIH with VDD = 5.5 V
- Temperature range: -40°C to +125°C
- Packages: Small 8-Pin WSON and 10-Pin VSSOP

Applications 2

- Oscilloscope (DSO)
- Semiconductor test
- Data acquisition (DAQ)
- LCD test
- Small cell base station
- Analog output module
- Process analytics (pH, gas, concentration, force and humidity)
- DC power supply, ac source, electronic load

3 Description

The 16-bit DAC80501, 14-bit DAC70501, and 12-bit DAC60501 (DACx0501) digital-to-analog converters (DACs) are highly accurate, low-power devices with The DACx0501 are specified voltage-output. monotonic by design, and offer linearity of < 1 LSB. These devices include a 2.5-V, 5-ppm/°C internal reference, giving full-scale output voltage ranges of 1.25 V, 2.5 V, or 5 V. The DACx0501 incorporate a power-on-reset circuit that makes sure the DAC output powers up at zero scale or midscale, and remains at that scale until a valid code is written to the device. These devices consume a low current of 1 mA, and include a power-down feature that reduces current consumption to typically 15 µA at 5 V.

The digital interface of the DACx0501 can be configured to SPI or I²C mode using the SPI2C pin. In SPI mode, the DACx0501 use a versatile 3-wire serial interface that operates at clock rates of up to 50 MHz. In I²C mode, the DACx0501 operate in standard (100 kbps), fast (400 kbps), and fast+ (1.0 Mbps) modes.

The DACx0501 are available in easy-to-assemble 10-pin VSSOP and small 2-mm × 2-mm, 8-pin WSON packages. The devices are fully specified over the industrial temperature range of -40°C to +125°C.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)					
DAC80501	WSON (8)	2.00 mm × 2.00 mm					
DAC70501 DAC60501	VSSOP (10)	3.00 mm × 3.00 mm					

(1) For all available packages, see the package option addendum at the end of the data sheet.

VDD Internal Referenc SPI2C SCLK or SCI VOUT SDIN or SDA SYNC or A0 Power On Reset Logic Resistive Network AGND

Functional Block Diagram

VREFIO

Offset Trimming With the DACx0501





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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision C (November 2019) to Revision D	Page
Changed Figure 29 to remove broken text from x axis (typo)	
Changed Figures 33, 34 and 35; updated for clarity	
Changes from Revision B (August 2019) to Revision C	Page
Changed DGS (VSSOP) package from preview to production data (active)	
Added TUE parameter for DGS package to electrical characteristics table	
Added gain error parameter for DGS package to electrical characteristics table	
Added full-scale error parameter for DGS package to electrical characteristics ta	able 6
Changes from Revision A (August 2019) to Revision B	Page
Changed DAC70501 and DAC60501 devices from preview to production data (a)	active) 1

Changes from Original (November 2018) to Revision A

Page

5 Device Comparison Table

DEVICE	RESOLUTION	REFERENCE	POWER-ON RESET
DAC80501Z	16-Bit	Internal (default) or External	Zero Scale
DAC80501M	16-Bit	Internal (default) or External	Midscale
DAC70501Z	14-Bit	Internal (default) or External	Zero Scale
DAC70501M	14-Bit	Internal (default) or External	Midscale
DAC60501Z	12-Bit	Internal (default) or External	Zero Scale
DAC60501M	12-Bit	Internal (default) or External	Midscale

6 Pin Configuration and Functions



Pin Functions

PIN			ТҮРЕ	DESCRIPTION		
NAME	DGS	DQF	ITPE	DESCRIPTION		
AGND	4	3	Ground	Ground reference point for all circuitry on the device.		
NC	3	_	—	No connection. Leave floating.		
NC	9	_	—	No connection. Leave floating.		
SCLK/SCL	6	5	Input	Serial interface clock. SPI or I ² C mode.		
SDIN/SDA	8	7	Input/output	bidirectional, SDA drain data line that must be connected to the supply voltage with an external pullup resistor.		
SPI2C	5	4	Input	with an external pullup resistor. Interface select pin. Digital interface in SPI mode if SPI2C = 0 Digital interface in I ² C mode if SPI2C = 1 SPI2C pin must be kept static after device powers up.		
SYNC/A0	7	6	Input	SPI mode: Active low serial data enable. This input is the frame synchronization signal for the serial data. When the signal goes low, the serial interface input shift register is enabled. I ² C mode: Four-state address input 0.		
VDD	1	1	Power	Analog supply voltage (2.7 V to 5.5 V)		
VOUT	2	2	Output	Analog output voltage from the DAC		
VREFIO	10	8	Input/output	When using the internal reference, this pin is the reference output voltage pin (default). Reference input to the device when operating with external reference.		

7 Specifications

7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

		MIN	MAX	UNIT
Input voltage	VDD to AGND	-0.3	6	
	VREFIO to AGND	-0.3	VDD + 0.3	V
	Digital input(s) to AGND	-0.3	VDD + 0.3	
Output voltage	VOUT to AGND	-0.3	VDD + 0.3	V
Input current	Current into any pin	-10	10	mA
Temperature	Junction temperature (T _J)	-40	150	°C
	Storage temperature (T _{stg})	-65	150	-C

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

7.2 ESD Ratings

				VALUE	UNIT
v		Electrostatio discharge	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all $pins^{(1)}$	±2000	N/
v(ESD)	Electrostatic discharge	Charged device model (CDM), per JEDEC specification JESD22-C101, all pins ⁽²⁾	±1000	v

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM MAX	UNIT
POWER SUPPLY				
VDD to AGND	Positive supply voltage to ground	2.7	5.5	V
DIGITAL INPUTS				
VIH	Input high voltage	1.62		V
VIL	Input low voltage		0.45	V
REFERENCE INPUT				
VREFIO to AGND	$2.7 \text{ V} \leq \text{VDD} < 3.3 \text{ V},$ reference divider disabled (REF-DIV bit = 0)	1.2	0.5 × (VDD – 0.2)	V
VREFIO to AGND	$2.7 \text{ V} \leq \text{VDD} < 3.3 \text{ V},$ reference divider enabled (REF-DIV bit = 1)	2.4	(VDD – 0.2)	V
VREFIO to AGND	$3.3 V \le VDD \le 5.5 V$, reference divider disabled (REF-DIV bit = 0)	1.2	0.5 × VDD	V
VREFIO to AGND	$3.3 \text{ V} \leq \text{VDD} \leq 5.5 \text{ V},$ reference divider enabled (REF-DIV bit = 1)	2.4	VDD	V
TEMPERATURE				
T _A	Operating temperature	-40	125	°C

7.4 Thermal Information

		DAC	x0501	
	THERMAL METRIC ⁽¹⁾	DGS (VSSOP)	DQF (WSON)	UNIT
		10 PINS	8 PINS	
R_{\thetaJA}	Junction-to-ambient thermal resistance	170.1	122.6	°C/W
R _{0JC(top)}	Junction-to-case (top) thermal resistance	60.5	58.3	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	92.6	50	°C/W
Ψ_{JT}	Junction-to-top characterization parameter	7.8	1.5	°C/W
Ψ_{JB}	Junction-to-board characterization parameter	90.7	49.8	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

7.5 Electrical Characteristics

all minimum and maximum values at $T_A = -40^{\circ}$ C to +125°C and all typcal values at $T_A = 25^{\circ}$ C, 2.7 V ≤ VDD ≤ 5.5 V, external or internal VREFIO = 1.25 V to 5.5 V, R_{LOAD} = 2 k Ω to AGND, C_{LOAD} = 200 pF to AGND, and digital inputs at VDD or AGND (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
STATIC	PERFORMANCE					
		DAC80501	16			
	Resolution	DAC70501	14			Bits
		DAC60501	12			
INL	Integral nonlinearity ⁽¹⁾		-1		1	LSB
DNL	Differential nonlinearity ⁽¹⁾		-1		1	LSB
TUE		DAC80501, reference divider disabled (REF-DIV bit = 0)	-0.08	-0.02	0.08	
	Total unadjusted error ⁽¹⁾	DAC80501, reference divider enabled (REF-DIV bit = 1)	-0.06	0.025	0.06	%FSR 7
		DAC80501, DGS package reference divider enabled (REF-DIV bit = 1)	-0.07	0.025	0.07	
		DAC70501, DAC60501	-0.1	0.04	0.1	
	Zero code error ⁽¹⁾	DAC loaded with zero scale code	-1.5	0.5	1.5	mV
	Zero code error temperature coefficient ⁽¹⁾			±2		µV/°C
	Offset error ⁽¹⁾		-1.5	0.5	1.5	mV
	Offset error temperature coefficient ⁽¹⁾			±2		µV/°C
		DAC80501, reference divider disabled (REF-DIV bit = 0)	-0.08	-0.02	0.08	
	Gain error ⁽¹⁾	DAC80501, reference divider enabled (REF-DIV bit = 1)	-0.06	0.025	0.06	%FSR
		DAC80501, DGS package reference divider enabled (REF-DIV bit = 1)	-0.07	0.025	0.07	
		DAC70501, DAC60501	-0.1	0.04	0.1	
	Gain error temperature coefficient ⁽¹⁾			±1		ppm FSR/°C

(1) End point fit between code 256 to code 64,511 for 16-bit, code 64 to code 16,127 for 14-bit, code 16 to code 4031 for 12 bit, DAC output unloaded, performance under resistive and capacitice load conditions are specified by design and characterization, DAC output range ≥ 2.5 V.

Electrical Characteristics (continued)

all minimum and maximum values at $T_A = -40^{\circ}$ C to +125°C and all typcal values at $T_A = 25^{\circ}$ C, 2.7 V \leq VDD \leq 5.5 V, external or internal VREFIO = 1.25 V to 5.5 V, R_{LOAD} = 2 k Ω to AGND, C_{LOAD} = 200 pF to AGND, and digital inputs at VDD or AGND (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT	
		DAC80501, DAC loaded with full scale, reference divider disabled (REF-DIV bit = 0)	-0.08	-0.02	0.08		
	Full-scale error ⁽¹⁾	DAC80501, DAC loaded with full scale, reference divider enabled (REF-DIV bit = 1)	-0.06	0.025	0.06	%FSR	
		DAC80501, DGS package reference divider enabled (REF-DIV bit = 1)	-0.07	0.025	0.07		
	_	DAC70501, DAC60501	-0.1	0.04	0.1		
	Full-scale error temperature coefficient ⁽¹⁾			±2		ppm FSR/°C	
OUTPUT	CHARACTERISTICS						
		BUFF-GAIN bit set to 1, REF-DIV bit set to 0	0		2 × VREFIO		
Vo	Output voltage	BUFF-GAIN bit set to 1, REF-DIV bit set to 1	0		VREFIO	-	
		BUFF-GAIN bit set to 0, REF-DIV bit set to 1	0		0.5 × VREFIO		
P	Resistive load ⁽²⁾	VDD = 2.7 V	0.25			kΩ	
R _{LOAD}	Resistive load V	VDD = 5.5 V	0.5			K12	
C _{LOAD}	Capacitive load ⁽²⁾	R _{LOAD} = infinite			2	nF	
CLOAD		$R_{LOAD} = 2 \ k\Omega$			10		
	Load regulation	DAC at midscale, –10 mA \leq I _{OUT} \leq 10 mA		80		μV/mA	
	Short circuit current	Full scale output shorted to AGND		30		mA	
		Zero output shorted to VDD		30		ША	
	Output voltage headroom	to VDD, DAC at full code, I _{OUT} = 10 mA (sourcing)	0.3	0.1		V	
	Output voltage footroom	to AGND, DAC at zero code, I _{OUT} = 10 mA (sinking)	0.3			V	
		DAC at midscale		0.1			
ZO	DC small signal output impedance	DAC at code 256		10		Ω	
		DAC at code 65279		10			
	Power supply rejection ratio (DC)	DAC at midscale; VDD = 5 V \pm 10%		0.15		mV/V	
	Output voltage drift vs time	T _A = 35°C, VOUT = midscale, 1900 hr		20		ppm of FSR	
VOLTAG	E REFERENCE INPUT						
Z _{VREFIO}	Reference input impedance (VREFIO)			100		kΩ	
C _{VREFIO}	Reference input capacitance (VREFIO)			5		pF	

(2) Not production tested.

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Electrical Characteristics (continued)

all minimum and maximum values at $T_A = -40^{\circ}$ C to +125°C and all typcal values at $T_A = 25^{\circ}$ C, 2.7 V \leq VDD \leq 5.5 V, external or internal VREFIO = 1.25 V to 5.5 V, R_{LOAD} = 2 k Ω to AGND, C_{LOAD} = 200 pF to AGND, and digital inputs at VDD or AGND (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
VOLTAG	BE REFERENCE OUTPUT					
	Output (initial accuracy) ⁽³⁾	$T_A = 25^{\circ}C$	2.4975		2.5025	V
	Output drift ⁽³⁾	DAC80501			5	ppm/°C
		DAC70501, DAC60501			10	ppin/ C
	Output impedance ⁽³⁾			0.1		Ω
	Output noise ⁽³⁾	0.1 Hz to 10 Hz		14		μV_{PP}
	Output noise density ⁽³⁾	Measured at 10 kHz, reference load = 10 nF		140		nV/√Hz
	Load current ⁽³⁾			±5		mA
	Load regulation ⁽³⁾	Sourcing and sinking		90		μV/mA
	Line regulation ⁽³⁾			20		μV/V
	Output voltage drift vs time ⁽³⁾	T _A = 35°C, 1900 hr		20		μV
	Thermal hysteresis ⁽³⁾	1st cycle		500		μV
	Thermal hysteresis (*)	Additional cycle		25		μV
DYNAM	C PERFORMANCE					
	Output voltogo potting time ⁽⁴⁾	$\frac{1}{4}$ to $\frac{3}{4}$ scale and $\frac{3}{4}$ to $\frac{1}{4}$ scale settling to ± 2 LSB, VDD = 5.5 V, VREFIO = 2.5 V		5		
t _s	Output voltage settling time ⁽⁴⁾	10-mV settling to ±2 LSB, VDD = 5.5 V, VREFIO = 2.5 V		3		μs
	Slew rate ⁽⁴⁾	VDD = 5.5 V, VREFIO = 2.5 V		2		V/µs
	Power on glitch magnitude	$C_{LOAD} = 50 \text{ pF}$		200		mV
.,		0.1 Hz to 10 Hz, DAC at midscale, VDD = 5.5 V, external VREFIO = 2.5 V		14		μV_{PP}
Vn	Output noise ⁽⁴⁾	100-kHz Bandwidth, DAC at midscale, VDD = 5.5 V, external VREFIO = 2.5 V		23		µVrms
		Measured at 1 kHz, DAC at midscale, VDD = 5.5 V, external VREFIO = 2.5 V, gain = 2X (BUFF-GAIN bit = 1)		78		
V	Output noice density	Measured at 10 kHz, DAC at midscale, VDD = 5.5 V, external VREFIO = 2.5 V, gain = 2X (BUFF-GAIN bit = 1)			• nV/√ Hz	
V _n	Output noise density	Measured at 1 kHz, DAC at full scale, VDD = 2.7 V, external VREFIO = 2.5 V, gain = 1X (BUFF-GAIN bit = 0)				
		Measured at 10 kHz, DAC at full scale, VDD = 2.7 V, external VREFIO = 2.5 V, gain = 1X (BUFF-GAIN bit = 0)		50		
SFDR	Spurious free dynamic range	1-kHz sinusiod at DAC output, DAC updated at 500 kHz, include up to 7th harmonics, no filter on DAC output		70		dB
THD	Total harmonic distortion	1-kHz sinusiod at DAC output, DAC updated at 500 kHz, include up to 7th harmonics, no filter on DAC output		70		dB
	Power supply rejection ratio (ac)	200-mV 50-Hz to 60-Hz sine wave superimposed on power supply voltage, DAC at midscale. (ac analysis)		85		dB
	Code change glitch impulse	Midcode ±1 LSB (including feedthrough)		4		nV-s
	Code change glitch magnitude	Midcode ±1 LSB (including feedthrough) gain = 1X (BUFF-GAIN bit = 0)		7.5		mV

Characterized on 8-pin DQF package. (3)

Output buffer in gain = 2X setting (BUFF-GAIN bit = 1). (4)

Electrical Characteristics (continued)

all minimum and maximum values at $T_A = -40^{\circ}$ C to +125°C and all typcal values at $T_A = 25^{\circ}$ C, 2.7 V \leq VDD \leq 5.5 V, external or internal VREFIO = 1.25 V to 5.5 V, R_{LOAD} = 2 k Ω to AGND, C_{LOAD} = 200 pF to AGND, and digital inputs at VDD or AGND (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
	Digital feedthrough	At SCLK = 1 MHz, DAC output at midscale		4		nV-s
DIGITAL	INPUTS					
	Hysteresis voltage			0.4		V
	Input current		-5		5	μA
	Pin capacitance	Per pin		10		pF
POWER	REQUIREMENTS	· ·				
		Normal mode, internal reference enabled, DAC at full scale, SPI static		1.5	2.0	
I_{VDD}	Current flowing into VDD	Normal mode, external reference = 2.5 V, DAC at full scale, SPI static		1	1.4	mA
		DAC and Internal reference power-down		15		μA
IVREFIO	Current flowing into VREFIO	0-V to 5-V range, midscale code		25		μA

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7.6 Timing Requirements : SPI Mode

all input signals are specified with $t_R = t_F = 1$ ns/V and timed from a voltage level of (VIL + VIH) / 2. 2.7 V \leq VDD \leq 5.5 V, VIH = 1.62 V, VIL = 0.15 V, VREFIO = 1.25 V to 5.5 V, and $T_A = -40^{\circ}$ C to +125°C (unless otherwise noted)

		MIN	NOM MAX	UNIT
f _{SCLK}	SCLK frequency		5) MHz
t _{SCLKHIGH}	SCLK high time	9		ns
t _{SCLKLOW}	SCLK low time	9		ns
t _{SDIS}	SDIN setup	5		ns
t _{SDIH}	SDIN hold	10		ns
t _{SYNCS}	SYNC falling edge to SCLK falling edge setup	13		ns
t _{SYNCH}	SCLK falling edge to SYNC rising edge	10		ns
t _{SYNCHIGH}	SYNC high time	160		ns
t _{SYNCIGNOR} E	SCLK falling edge to SYNC ignore	15		ns
t _{DACWAIT}	Sequential DAC update wait time	1		μs

7.7 Timing Requirements : I²C Standard Mode

all input signals are specified with $t_R = t_F = 1$ ns/V and timed from a voltage level of (VIL + VIH) / 2. 2.7 V \leq VDD \leq 5.5 V, VIH = 1.62 V, VIL = 0.45 V, VREFIO = 1.25 V to 5.5 V, and $T_A = -40^{\circ}$ C to +125°C (unless otherwise noted)

		MIN	NOM MAX	UNIT
f _{SCLK}	SCL frequency		0.1	MHz
t _{BUF}	Bus free time between stop and start conditions	4.7		μs
t _{HDSTA}	Hold time after repeated start	4		μs
t _{SUSTA}	Repeated start setup time	4.7		μs
t _{SUSTO}	Stop condition setup time	4		μs
t _{HDDAT}	Data hold time	0		ns
t _{SUDAT}	Data setup time	250		ns
t _{LOW}	SCL clock low period	4700		ns
t _{HIGH}	SCL clock high period	4000		ns
t _R	Clock and data fall time		300	ns
t _F	Clock and data rise time		1000	ns
t _{UPDATE}	Sequential DAC update wait time	1		μs

7.8 Timing Requirements : I²C Fast Mode

all input signals are specified with $t_R = t_F = 1$ ns/V and timed from a voltage level of (VIL + VIH) / 2. 2.7 V \leq VDD \leq 5.5 V, VIH = 1.62 V, VIL = 0.45 V, VREFIO = 1.25 V to 5.5 V, and $T_A = -40^{\circ}$ C to +125°C (unless otherwise noted)

		MIN	NOM MAX	UNIT
f _{SCLK}	SCL frequency		0.4	MHz
t _{BUF}	Bus free time between stop and start conditions	1.3		μs
t _{HDSTA}	Hold time after repeated start	0.6		μs
t _{SUSTA}	Repeated start setup time	0.6		μs
t _{SUSTO}	Stop condition setup time	0.6		μs
t _{HDDAT}	Data hold time	0		ns
t _{SUDAT}	Data setup time	100		ns
t _{LOW}	SCL clock low period	1300		ns
t _{HIGH}	SCL clock high period	600		ns
t _R	Clock and data fall time		300	ns
t _F	Clock and data rise time		300	ns
t _{UPDATE}	Sequential DAC update wait time	1		μs

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7.9 Timing Requirements : I²C Fast-Mode Plus

all input signals are specified with $t_R = t_F = 1$ ns/V and timed from a voltage level of (VIL + VIH) / 2. 2.7 V \leq VDD \leq 5.5 V, VIH = 1.62 V, VIL = 0.45 V, VREFIO = 1.25 V to 5.5 V, and $T_A = -40^{\circ}$ C to +125°C (unless otherwise noted)

		MIN	NOM MAX	UNIT
f _{SCLK}	SCL frequency		1	MHz
t _{BUF}	Bus free time between stop and start conditions	0.5		μs
t _{HDSTA}	Hold time after repeated start	0.26		μs
t _{SUSTA}	Repeated start setup time	0.26		μs
t _{SUSTO}	Stop condition setup time	0.26		μs
t _{HDDAT}	Data hold time	0		ns
t _{SUDAT}	Data setup time	50		ns
t _{LOW}	SCL clock low period	500		ns
t _{HIGH}	SCL clock high period	260		ns
t _R	Clock and data fall time		120	ns
t _F	Clock and data rise time		120	ns
t _{UPDATE}	Sequential DAC update wait time	1		μs



Figure 1. SPI Mode Timing







7.10 Typical Characteristics



Typical Characteristics (continued)





Typical Characteristics (continued)



Typical Characteristics (continued)





Typical Characteristics (continued)



Typical Characteristics (continued)

at $T_A = 25^{\circ}$ C, VDD = 5.5 V, Internal reference = 2.5 V, REF-DIV = 0 and BUFF-GAIN = 1, and DAC outputs unloaded (unless otherwise noted)





Typical Characteristics (continued)

at $T_A = 25^{\circ}$ C, VDD = 5.5 V, Internal reference = 2.5 V, REF-DIV = 0 and BUFF-GAIN = 1, and DAC outputs unloaded (unless otherwise noted)



Typical Characteristics (continued)





Typical Characteristics (continued)



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8 Detailed Description

8.1 Overview

The DAC80501, DAC70501, DAC60501 (DACx0501) family of devices are buffered voltage output, 16-bit, 14-bit, or 12-bit digital-to-analog converters (DACs), respectively. These devices include a 2.5-V, 5-ppm/°C internal reference, giving full-scale output voltage ranges of 1.25 V, 2.5 V, or 5 V. The DACx0501 devices incorporate a power-on-reset circuit that makes sure that the DAC output powers up at zero scale or midscale, and remains at that scale until a valid code is written to the device.

The digital interface of the DACx0501 can be configured to SPI or I²C mode using the SPI2C pin. In SPI mode, the DACx0501 family uses a 3-wire serial interface that operates at clock rates up to 50 MHz. In I²C mode, the DACx0501 devices operate in standard mode (100 kbps), fast mode (400 kbps), and fast mode plus (1.0 Mbps).

8.2 Functional Block Diagram



8.3 Feature Description

8.3.1 DAC Architecture

The output channel in the DACx0501 family of devices consists of a rail-to-rail ladder architecture with an output buffer amplifier. The devices include an internal 2.5-V reference. Figure 56 shows a block diagram of the DAC architecture.



Figure 56. DACx0501 DAC Block Diagram



Feature Description (continued)

8.3.1.1 DAC Transfer Function

The input data writes to the individual DAC data registers in straight binary format. After a power-on or a reset event, all DAC registers are set to zero code (DACx0501Z devices) or midscale code (DACx0501M devices). The DAC transfer function is shown by Equation 1.

$$V_{OUT} = \frac{DAC_DATA}{2^N} \times \frac{VREFIO}{DIV} \times GAIN$$

where:

- N = resolution in bits = either 12 (DAC60501), 14 (DAC70501) or 16 (DAC80501).
- DAC_DATA = decimal equivalent of the binary code that is loaded to the DAC register (address 8h).
 DAC_DATA ranges from 0 to 2^N 1.
- VREFIO = DAC reference voltage at the VREFIO pin. Either VREFIO from the internal 2.5-V reference or VREFIO from an external reference.
- DIV = 1 (default) or 2, as set by the REF-DIV bit in the GAIN register (address 4h).
- GAIN = 1 or 2 (default), as set by the BUFF-GAIN bit in the GAIN register (address 4h). (1)

8.3.1.2 DAC Register Structure

Data written to the DAC data registers are initially stored in the DAC buffer registers. The update mode of the DAC output is determined by the status of the DAC_SYNC_EN bit (address 2h).

In asynchronous mode (default, DAC_SYNC_EN = 0), a write to the DAC buffer register results in an immediate <u>update</u> of the DAC active register. In SPI mode, the DAC output (VOUT pin) updates on the rising edge of SYNC. In I²C mode, the DAC output (VOUT pin) updates on the falling edge of SCL on the last acknowledge bit.

In synchronous mode (DAC_SYNC_EN = 1), writing to the DAC buffer register does not automatically update the DAC active register. Instead, the update occurs only after a software LDAC trigger event. A software LDAC trigger generates through the LDAC bit in the TRIGGER register (address 5h). When the host reads from a DAC buffer register, the value held in the DAC buffer register is returned (not the value held in the DAC active register).

8.3.1.3 Output Amplifier

The output buffer amplifier generates rail-to-rail voltages on the output, giving a maximum output range of 0 V to VDD. Equation 1 shows that the full-scale output range of the DAC output is determined by the voltage on the VREFIO pin, the reference divider setting (DIV) as set by the REF-DIV bit (address 4h), and the gain configuration for that channel set by the corresponding BUFF-GAIN bit (address 4h).

8.3.2 Internal Reference

The DAx0501 family of devices includes a 2.5-V precision band-gap reference that is enabled by default. Operation from an external reference is supported by disabling the internal reference in the REF_PWDWN bit (address 3h). The internal reference is externally available at the VREFIO pin, and sources up to 5 mA. For noise filtering, use a minimum 150-nF capacitor between the reference output and AGND.

The reference voltage to the device, either from the internal reference or an external one, can be divided by a factor of two by setting the REF-DIV bit (address 4h) to 1. The REF-DIV bit provides additional flexibility in setting the full-scale output range of the DAC output. Make sure to configure REF-DIV so that there is sufficient headroom from VDD to the DAC operating reference voltage, VREFIO (see Equation 1). See the Recommended Operating Conditions for more information.

Improper configuration of the reference divider triggers a reference alarm condition. In this case, the reference buffer is shut down, and all the DAC outputs go to 0 V. The DAC data registers are unaffected by the alarm condition, thus enabling the DAC output to return to normal operation after the reference divider is configured correctly.



Feature Description (continued)

8.3.2.1 Solder Heat Reflow

A known behavior of IC reference voltage circuits is the shift induced by the soldering process. Figure 54 and Figure 55 show the effect of solder heat reflow for the DACx0501 internal reference.

8.3.3 Power-On-Reset (POR)

The DACx0501 family of devices includes a power-on reset (POR) function that controls the output voltage at power up. After the VDD supply has been established, a POR event is issued. The POR causes all registers to initialize to default values, and communication with the device is valid only after a 250-µs POR delay. The default value for the DAC data registers is zero-code for the DACx0501Z devices and midscale code for the DACx0501M devices. The DAC output remains at the power-up voltage until a valid command is written to a channel.

When the device powers up, a POR circuit sets the device to the default mode. The POR circuit requires specific VDD levels, as indicated in Figure 57, to make sure that the internal capacitors discharge and reset the device at power up. To make sure that a POR occurs, VDD must be less than 0.7 V for at least 1 ms. When VDD drops to less than 2.2 V but remains greater than 0.7 V (shown as the undefined region), the device may or may not reset under all specified temperature and power-supply conditions. In this case, initiate a POR. When VDD remains greater than 2.2 V, a POR does not occur.



Figure 57. Threshold Levels for VDD POR Circuit

8.3.4 Software Reset

A device software reset event is initiated by writing the reserved code 0x1010 to the SOFT-RESET bit in the TRIGGER register (address 5h). A software reset initiates a POR event.



8.4 Device Functional Modes

The DACx0501 has two modes of operation: normal and power-down.

8.4.1 Power-Down Mode

The DACx0501 output amplifiers and internal reference can be independently powered down through the CONFIG register (3h). At power up, the DAC output and the internal reference are active by default. In powerdown mode, the DAC output (VOUT pin) is internally connected to AGND through a 1-k Ω resistor.

8.5 Programming

8.5.1 Serial Interface

The DACx0501 family of devices is controlled through either a 3-wire SPI or a 2-wire I^2C interface. The type of interface is determined at device power up based on the logic level of the SPI2C pin. A logic 0 on the SPI2C pin puts the DACx0501 in SPI mode; whereas, logic 1 on SPI2C puts the DACx0501 in I^2C mode. The SPI2C pin must be kept static after the device powers up.

8.5.1.1 SPI Mode

The DACx0501 digital interface is programmed to work in SPI mode when the logic level of the SPI2C pin is 0 at power up. In SPI mode, the DACx0501 have a 3-wire serial interface: SYNC, SCLK, and SDIN, as shown in the *Pin Configuration and Functions* section. The serial interface is compatible with SPI, QSPI, and Microwire interface standards, and most digital signal processors (DSPs). The serial interface operates at up to 50 MHz. The input shift register is 24 bits wide.

The serial clock SCLK is a continuous or a gated clock. The first falling edge of SYNC starts the operation cycle. When SYNC is high, the SCLK and SDIN signals are blocked. The device internal registers are updated from the shift register on the rising edge of SYNC.

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Programming (continued)

8.5.1.1.1 SYNC Interrupt

For SPI mode operation, the SYNC line stays low for at least 24 falling edges of SCLK and the addressed DAC register updates on the SYNC rising edge. However, if the SYNC line is brought high before the 24th SCLK falling edge, this event acts as an interrupt to the write sequence. The shift register resets and the write sequence is discarded. Neither an update of the data buffer or DAC register contents, nor a change in the operating mode occurs, as shown in Figure 58.



Figure 58. SYNC Interrupt



Programming (continued)

8.5.1.2 PC Mode

The DACx0501 digital interface is programmed to work in I^2C mode when the logic level of the SPI2C pin is 1 at power up. In I^2C mode, the DACx0501 have a 2-wire serial interface: SCL, SDA, and one address pin, A0, as shown in the *Pin Configuration and Functions* section. The I^2C bus consists of a data line (SDA) and a clock line (SCL) with pull-up structures. When the bus is idle, both the SDA and SCL lines are pulled high. All the I^2C -compatible devices connect to the I^2C bus through the open-drain I/O pins, SDA and SCL.

The I²C specification states that the device that controls communication is called a *master*, and the devices that are controlled by the master are called *slaves*. The master device generates the SCL signal. The master device also generates special timing conditions (start condition, repeated start condition, and stop condition) on the bus to indicate the start or stop of a data transfer. Device addressing is completed by the master. The master device on an I²C bus is typically a microcontroller or DSP. The DACx0501 operate as a slave device on the I²C bus. A slave device acknowledges master commands, and upon master control, receives or transmits data.

Typically, the DACx0501 operate as a slave receiver. A master device writes to the DACx0501, a slave receiver. However, if a master device requires the DACx0501 internal register data, the DACx0501 operate as a slave transmitter. In this case, the master device reads from the DACx0501 According to I^2C terminology, read and write refer to the master device.

The DACx0501 are slave devices that support the following data transfer modes:

- 1. Standard mode (100 kbps)
- 2. Fast mode (400 kbps)
- 3. Fast mode plus (1.0 Mbps)

The data transfer protocol for standard and fast modes is exactly the same; therefore, these modes are referred to as F/S-mode in this document. The fast-mode plus (FM+) protocol is supported in terms of data transfer speed, but not output current. The low-level output current would be 3 mA, similar to the case of standard and fast modes. The DACx0501 support 7-bit addressing. The 10-bit addressing mode is not supported. These devices support the general call reset function. Send the following sequence to initiate a software reset within the device: Start/Repeated Start, 0x00, 0x06, Stop. The reset is asserted within the device on the falling edge of the ACK bit, following the second byte.

Other than specific timing signals, the I²C interface works with serial bytes. At the end of each byte, a ninth clock cycle generates and detects an acknowledge signal. Acknowledge is when the SDA line is pulled low during the high period of the ninth clock cycle. A not-acknowledge is when the SDA line is left high during the high period of the ninth clock cycle as shown in Figure 59.





Programming (continued)

8.5.1.2.1 F/S Mode Protocol

1. The master initiates data transfer by generating a start condition. The start condition is when a high to-low transition occurs on the SDA line while SCL is high, as shown in Figure 60. All I²C-compatible devices recognize a start condition.



Figure 60. Start and Stop Conditions



Figure 61. Bit Transfer on the I²C Bus

- 2. The master then generates the SCL pulses, and transmits the 7-bit address and the read/write direction bit (R/W) on the SDA line. During all transmissions, the master makes sure that data are valid. A valid data condition requires the SDA line to be stable during the entire high period of the clock pulse, as shown in Figure 61. All devices recognize the address sent by the master and compare it to their internal fixed addresses. Only the slave device with a matching address generates an acknowledge by pulling the SDA line low during the entire high period of the ninth SCL cycle, as shown in Figure 59 by pulling the SDA line low during the entire high period of the ninth SCL cycle. Upon detecting this acknowledge, the master knows the communication link with a slave has been established.
- 3. The master generates further SCL cycles to transmit (R/W bit 0) or receive (R/W bit 1) data to the slave. In either case, the receiver must acknowledge the data sent by the transmitter. Therefore, the acknowledge signal can be generated by the master or by the slave, depending on which one is the receiver. The 9-bit valid data sequences consists of 8-data bits and 1 acknowledge-bit, and can continue as long as necessary.
- 4. To signal the end of the data transfer, the master generates a stop condition by pulling the SDA line from low to high while the SCL line is high (see Figure 60). This action releases the bus and stops the communication link with the addressed slave. All I²C-compatible devices recognize the stop condition. Upon receipt of a stop condition, the bus is released, and all slave devices then wait for a start condition followed by a matching address.



Programming (continued)

8.5.1.2.2 DACx0501 I²C Update Sequence

For a single update, the DACx0501 requires a start condition, a valid I²C address byte, a command byte, and two data bytes: the most significant data byte (MSDB), and least significant data byte (LSDB), as listed in Table 1.

MSB		LSB	ACK	MSB		LSB	ACK	MSB		LSB	ACK	MSB		LSB	ACK		
Add	lress (A) l	byte		Coi	mmand b	oyte		MSDB LSDB									
[DB [32:24]			C	DB [23:16	6]		DB [15:8]			DB [15:8]				DB [7:0]		

After each byte is received, the DACx0501 acknowledge the byte by pulling the SDA line low during the high period of a single clock pulse, as shown in Figure 62. These four bytes and acknowledge cycles make up the 36 clock cycles required for a single update to occur. A valid I²C address byte selects the DACx0501 devices.



Figure 62. I²C Bus Protocol

The command byte sets the operational mode of the selected DACx0501 device. When the operational mode is selected by this byte, the DACx0501 must receive two data bytes, the most significant data byte (MSDB) and least significant data byte (LSDB), for a data update to occur. The DACx0501 devices perform an update on the falling edge of the acknowledge signal that follows the LSDB.

When using fast mode (clock = 400 kHz), the maximum DAC update rate is limited to 11.11 kSPS. Using the fast-mode plus (clock = 1 MHz), the maximum DAC update rate is limited to 27.77 kSPS. When a stop condition is received, the DACx0501 release the I^2C bus and await a new start condition.



8.5.1.2.2.1 DACx0501 Address Byte

The address byte, as shown in Table 2, is the first byte received following the START condition from the master device. The first four bits (MSBs) of the address are factory preset to 1001. The next three bits of the address are controlled by the A0 pin. The A0 pin input can be connected to VDD, AGND, SCL, or SDA. The A0 pin is sampled during the first byte of each data frame to determine the address. The device latches the value of the address pin, and consequently, responds to that particular address according to Table 3.

Table 2. DACx0501 Address Byte

	MSB											
ADDRESS TYPE	AD6	AD5	AD4	AD3	AD2	AD1	AD0	R/W				
General address	1	0	0	1	See Table 3	0 or 1						

Table 3. Address Format

SLAVE ADDRESS	A0 PIN
1001 000	AGND
1001 001	VDD
1001 010	SDA
1001 011	SCL

8.5.1.2.2.2 DACx0501 Command Byte

The DACx0501 command byte (shown in Table 4) controls which command is executed and which register is being accessed when writing to or reading from the DACx0501 series.

						-		
B23	B22	B21	B20	B19	B18	B17	B16	REGISTER
0	0	0	0	0	0	0	0	NOOP
0	0	0	0	0	0	0	1	DEVID
0	0	0	0	0	0	1	0	SYNC
0	0	0	0	0	0	1	1	CONFIG
0	0	0	0	0	1	0	0	GAIN
0	0	0	0	0	1	0	1	TRIGGER
0	0	0	0	0	1	1	1	STATUS
0	0	0	0	1	0	0	0	DAC DATA

Table 4. DACx0501 Command Byte



8.5.1.2.2.3 DACx0501 Data Byte (MSDB and LSDB)

The MSDB and LSDB contain the data that are passed to the register or registers specified by the command byte, as shown in Table 5. The DACx0501 update at the falling edge of the acknowledge signal that follows the LSDB[0] bit.

	_			-0		DATA BITS														
REGISTER		OMMA	ND BH	5	NOOP								LSDB							
	B19	B18	B17	B16	B15	B14	B13	B12	B11	B10	B9	B8	B7	B 6	B5	B4	B3	B2	B1	B0
NOOP	0	0	0	0		NOOP														
DEVID	0	0	0	1	0	RESOLUTION 0 0 1 0 RSTSEL 0 0 1 0							0	1	0	1				
SYNC	0	0	1	0		RESERVED										DAC_SYNC_EN				
CONFIG	0	0	1	1			RE	SERV	ED			REF-PWDWN			RE	SERVED)			DAC_PWDWN
GAIN	0	1	0	0			RE	SERV	ED			REF-DIV			RE	SERVED)			BUF-GAIN
TRIGGER	0	1	0	1												LDAC		SO	FT-RE	SET [3:0]
STATUS	0	1	1	1		RESERVED										REF-ALARM				
DAC DATA	1	0	0	0				DAC	DATA	[15:0] 1	or 16-b	it, DAC-DATA [13	:0] for 14-bit	, DAC-	DATA [11:0] for	12-bit, l	eft aligr	ned	

Table 5. DACx0501 Data Byte



8.5.1.2.3 DACx0501 I²C Read Sequence

To read any register, use the following command sequence:

- 1. Send a start or repeated start command with a slave address and the R/W bit set to 0 for writing. The device acknowledges this event.
- 2. Send a command byte for the register to be read. The device acknowledges this event again.
- 3. Send a repeated start with the slave address and the R/W bit set to 1 for reading. The device acknowledges this event.
- 4. The device writes the MSDB byte of the addressed register. The master must acknowledge this byte.
- 5. Finally, the device writes out the LSDB of the register.

An alternative reading method allows for reading back the value of the last register written. The sequence is a start or repeated start with the slave address and the R/W bit set to 1, and the two bytes of the last register are read out. All the registers in DACx0501 family can be read out with the exception of SOFT-RESET register. Table 5 shows the read command set.

s	MSB R/W (0)	ACK	MSB		LSB	ACK	Sr	MSB		R/W (1)	ACK	MSB		LSB	ACK	MSB		LSB	NACK
	ADDRESS BYTE			MMAN BYTE	ND		Sr		DRE: BYTE				MSDE	3			LSDB	3	
	From Master	Slave	Fro	m Mas	ster	Slave		From	Maste	r	Slave	Fro	om Sla	ave	Master	Fro	om Sla	ave	Master

Table 6. Read Sequence



8.6 Register Map

		• •	
OFFSET	REGISTER NAME	REGISTER DESCRIPTION	SECTION
0h	NOOP	No operation	NOOP Register
1h	DEVID	Device identification	DEVID Register
2h	SYNC	Synchronization	SYNC Register
3h	CONFIG	Configuration	CONFIG Register
4h	GAIN	Gain	GAIN Register
5h	TRIGGER	Trigger	TRIGGER Register
7h	STATUS	Status	STATUS Register
8h	DAC	Digital-to-analog converter	DAC Register

Table 7. Register Map

8.6.1 NOOP Register (offset = 0h) [reset = 0000h]

Figure 63. NOOP Register

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
							NO	OP							
							W-	0h							

Table 8. NOOP Register Field Descriptions

Bit	Field	Туре	Reset	Description
15-0	No operation	W	0h	No Operation command

8.6.2 DEVID Register (offset = 1h)

Figure 64. DEVID Register

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	RE	SOLUTI	ON	0	0	1	0	RSTSEL	0	0	1	0	1	0	1
R-0h	or 0001	h (DAC h (DAC h (DAC	70501)́	R-0h	R-0h	R-1h	R-0h	R-0h (DACx0501Z) or 1h (DACx0501M)	R-0h	R-0h	R-1h	R-0h	R-1h	R-0h	R-1h

Table 9. DEVID Register Field Descriptions

Bit	Field	Туре	Reset	Description
15	RESERVED	R	0h	RESERVED
14-12	RESOLUTION	R	0000h (DAC80501)	DAC Resolution: 0000h (DAC80501 16-bit)
			0001h (DAC70501)	0001h (DAC70501 14-bit)
			0020h (DAC60501)	0020h (DAC60501 12-bit)
11-8	RESERVED	R	4h	RESERVED
7	RSTSEL		0h (DAC80501Z)	DAC Power on Reset: 0h (DAC80501Z reset to zero scale)
			1h (DAC70501M)	1h (DAC80501M reset to midscale)
6-0	RESERVED	R	015h	RESERVED

8.6.3 SYNC Register (offset = 2h) [reset = 0000h]

Figure 65. SYNC Register

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
						R	ESERVE	D							DAC_SYNC_EN
	R/W-0h												R/W-0h		

Table 10. SYNC Register Field Descriptions

Bit	Field	Туре	Reset	Description
15-1	RESERVED	RW	0h	RESERVED
0	DAC_SYNC_EN	RW	0h	When set to 1, the DAC output is set to update in response to an LDAC trigger (synchronous mode).
				When cleared to 0 ,the DAC output is set to update immediately (asynchronous mode), default.

8.6.4 CONFIG Register (offset = 3h) [reset = 0000h]

Figure 66. CONFIG Register

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		RE	SERVE	ΞD			REF_PWDWN			RE	SERVI	ED			DAC_PWDWN
			R/W-0h				R/W-0h				R/W-0h	1			R/W-0h

Table 11. CONFIG Register Field Descriptions

Bit	Field	Туре	Reset	Description
15-9	RESERVED	RW	0h	RESERVED
8	REF_PWDWN	RW	0h	When set to 1, this bit disables the device internal reference.
7-1	RESERVED	RW	0h	RESERVED
0	DAC_PWDWN	RW	0h	When set to 1, the DAC in power-down mode and the DAC output is connected to GND through a $1-k\Omega$ internal resistor.



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8.6.5 GAIN Register (offset = 4h) [reset = 0001h]

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		R	ESERVE	ED			REF-DIV			R	ESERVE	D			BUFF-GAIN
			R/W-0h				R/W-0h				R/W-0h				R/W-1h

Figure 67. GAIN Register

Table 12. GAIN Register Field Descriptions

Bit	Field	Туре	Reset	Description
15-9	RESERVED	RW	0h	RESERVED
8	REF-DIV	RW	Oh	The reference voltage to the device (either from the internal or external reference) can be divided by a factor of two by setting the REF-DIV bit to 1. Make sure to configure REF-DIV so that there is sufficient headroom from VDD to the DAC operating reference voltage. Improper configuration of the reference divider triggers a reference alarm condition. In the case of an alarm condition, the reference buffer is shut down, and all the DAC outputs go to 0 V. The DAC data registers are unaffected by the alarm condition, and thus enable the DAC output to return to normal operation after the reference divider is configured correctly. When REF-DIV set to 1, the reference voltage is internally divided by a factor of 2.
				When REF-DIV is cleared to 0, the reference voltage is unaffected.
7-1	RESERVED	RW	0h	RESERVED
0	BUFF-GAIN	RW	1h	When set to 1, the buffer amplifier for corresponding DAC has a gain of 2.
				When cleared to 0, the buffer amplifier for corresponding DAC has a gain of 1.

8.6.6 TRIGGER Register (offset = 5h) [reset = 0000h]

Figure 68. TRIGGER Register

1	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	RESERVED								LDAC		SOFT-RE	SET [3:0]				
	R/W-0h								W-0h		W-	0h				

Table 13. TRIGGER Register Field Descriptions

Bit	Field	eld Type Reset Description			
15-5	RESERVED	RW	0h	RESERVED	
4	LDAC	W	0h	Set this bit to 1 to synchronously load the DAC in synchronous mode, This bit is self resetting.	
3-0	3-0 SOFT-RESET [3:0]		0h	When set to the reserved code of 1010, this bit resets the device to the default state. These bits are self resetting.	

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8.6.7 STATUS Register (offset = 7h) [reset = 0000h]

Figure 69. STATUS Register

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
RESERVED										REF-ALARM					
	R/W-0h										R-0h				

Table 14. STATUS Register Field Descriptions

Bit	Field	Туре	Reset	Description
15-1	RESERVED	RW	0h	RESERVED
0	REF-ALARM	R	0	REF-ALARM bit. Reads 1 when the difference between the reference and supply pins is below a minimum analog threshold. Reads 0 otherwise. When 1, the reference buffer is shut down, and the DAC outputs are all zero volts. The DAC codes are unaffected, and the DAC output returns to normal when the difference is above the analog threshold.

8.6.8 DAC Register (offset = 8h) [reset = 0000h for DACx0501Z or reset = 8000h for DACx0501M]

Figure 70. DAC Register

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
DAC-DATA [15:0]															
	R/W-0000h (DACx0501Z) or 8000h (DACx0501M)														

Table 15. DAC Register Field Descriptions

Bit	Field	Туре	Reset	Description
15-0	DAC-DATA [15:0]	RW	0000h for DACx0501Z 8000h for DACx0501M	DAC data register. Data are MSB aligned in straight binary format, and use the following format: DAC80501: DATA[15:0] DAC70501: DATA[13:0], 0, 0 DAC60501: DATA[11:0], 0, 0, 0, 0



9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

Applications that incorporate analog circuits often require trimming, control, biasing, or a combination of all three. These functions require high-accuracy, simple-to-implement compact solutions. The DACx0501 family of precision DACs are an excellent choice for such applications. The DACx0501 tiny package, high resolution, and simple interface makes these devices suitable for applications such as offset and gain control, VCO tuning, programmable reference, and more. With the aforementioned features, this family of DACs caters to a wide range of end equipment, such as battery testers, communications equipment, factory automation and control, test and measurement, and more.

9.2 Typical Application

End equipment, such as oscilloscopes, battery test equipment, and other lab instruments require precision calibration and control signals to tune the system accuracy. Precision DACs are typically used to generate these signals. The complexity and accuracy of these systems are driving the need for multiple precision signals to be generated in the system. The common approach for generating these signal is by using a multichannel DAC. An alternative way to generate these signal is to use a single channel DAC with sample and hold circuit to produce multichannel output. Using this approach, the users can generate customized number of channel instead of using a fixed number of channels available in multichannel DACs.







Typical Application (continued)

9.2.1 Design Requirements

The design requirements for this circuit are as follows:

- Output range: 0-V to 5-V
- Channels: 10
- Output offset error: ±3-mV

9.2.2 Detailed Design Procedure

A basic sample-and-hold circuit consists of a voltage source (DAC in this case), a switch, a capacitor, and a buffer. As the name implies, this circuit has two modes of operation: *sample* and *hold*. In sample mode, the switch is closed connecting the DAC output to the hold capacitor, C_H . In hold mode, the switch opens, disconnecting the DAC output from C_H . Thus, the final output is held to the sampled value because of the charge stored on hold capacitor C_H . The output buffer is needed for delivering the required current. In a practical circuit, the switch leakage and the amplifier bias current make the capacitor drift from the stored value. Therefore, the sample-and-hold circuit must be refreshed, even if the DAC value does not change. The key design parameters of a sample-and-hold circuit are charge injection and voltage droop.

9.2.2.1 Charge Injection

During the sample-to-hold transition, a small amount of charge is injected onto the hold capacitor, mostly because of the stray capacitance of the switch that creates small level changes when transitioning between states. The resulting dc offset is typically referred to as pedestal error. This error contributes to the offset error of the system. The pedestal error, ΔV_{OUT} , is the measured offset voltage resulting from charge injection when the switch transitions to hold state. ΔV_{OUT} is related to charge injection through Equation 2.

$$\Delta V_{OUT} = \frac{Q}{C}$$

where

- Q is the injected charge coulombs.
- C is the value of the hold capacitor in farads.

In most solid-state switch data sheets, charge injection is graphed with respect to supply voltage, analog input, or temperature. A charge injection value of 3-pC is typical in many solid-state switches under the conditions: 25°C, 5-V supply, and 0-V analog input.

9.2.2.2 Voltage Droop

In hold mode, the voltage across C_H that should have remained constant suffers a droop because of the leakage resistance of the switch and the amplifier bias current. A simplified equation for calculating the voltage droop is given by Equation 3

$$\frac{\Delta V}{\Delta t} = \frac{\left(I_{\text{LEAK}} + I_{\text{BIAS}}\right)}{C}$$

where

- I_{LEAK} is the leakage current through the switch in amperes.
- I_{BIAS} is the bias current of the amplifier in amperes.
- C is the value of the hold capacitance in farads.

(3)

(2)


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Typical Application (continued)

9.2.2.3 Output Offset Error

The output offset error of an sample-and-hold channel is the cumulative error contributed by the DAC offset error, amplifier offset error, and sample-and-hold pedestal error due to charge injection. The amplifier offset error can be made negligible by choosing a low-offset amplifier such as the OPA4317. The OPA4317 has an offset error of 0.1-mV max. The DAC80501 has a max offset error of ± 1.5 -mV. Thus, in order to achieve an total offset error less than ± 3 -mV, the offset error contributed by the sample-and-hold circuit must be limited to ± 1.5 -mV.

Considering the bias current of 300-pA in the OPA4317, and a typical switch leakage current of 1-nA, a 2-nF hold capacitor results in a droop rate of 0.65 V/s. When the sample-and-hold circuit refreshes at a rate of more than 100- μ s, the voltage droop is 65- μ V. This small offset error can be ignored for the simplicity of calculation. Thus, the only contributor to the sample-and-hold offset error is the pedestal error. For a charge injection of 3-pC and a pedestal error of 1.5-mV, the value of the hold capacitor is calculated as 2-nF, according to Equation 2. A capacitive load of 2-nF can be handled by the DAC80501. The switch on resistance and optional series resistance R_s further helps in the stability of the DAC output amplifier. R_s can be omitted for better settling time.

9.2.2.4 Switch Selection

The switch in the design must feature low on-state resistance and low off leakage, and must conduct rail-to-rail analog signals. Very low charge injection is also a primary factor for selecting the switch. The TS12A4515 are single pole and single throw (SPST), low-voltage, single-supply CMOS analog switches with $20-\Omega$ on-state resistance, 3 pC of charge-injection (5-V supply), and an off-Leakage current value of 1 nA.

9.2.2.5 Amplifier Selection

The key parameters for the amplifier in this system are low offset voltage and low input bias current. The OPA4317 is a quad amplifier that has a max offset voltage of 100 μ V and a max bias current of 300 pA. As a result of the quad package, less board area is used.

9.2.2.6 Hold Capacitor Selection

Use a hold capacitor that has high insulation resistance, low temperature coefficient, and low dielectric absorption. Low temperature coefficient NP0/C0G ceramic capacitors are a great choice for this purpose. As calculated in Equation 2, a 2-nF capacitor provides a total offset error of ± 3 mV per channel.

9.2.3 Application Curves



Figure 72. Sample-and-Hold Pedestal Error With 3-pC Charge Injection



10 Power Supply Recommendations

The DACx0501 operate within the specified VDD supply range of 2.7 V to 5.5 V. The DACx0501 do not require specific supply sequencing.

The VDD supply must be well regulated and low noise. Switching power supplies and DC/DC converters often have high-frequency glitches or spikes riding on the output voltage. In addition, digital components create similar high-frequency spikes. This noise can easily couple into the DAC output voltage through various paths between the power connections and analog output. To further minimize noise from the power supply, include a 1- μ F to 10- μ F capacitor and 0.1- μ F bypass capacitor. The current consumption on the VDD pin, the short-circuit current limit, and the load current for the device is listed in the *Electrical Characteristics* section. The power supply must meet the aforementioned current requirements.

11 Layout

11.1 Layout Guidelines

A precision analog component requires careful layout. The following list provides some insight into good layout practices.

- Bypass the VDD to ground with a low ESR ceramic bypass capacitor. The typical recommended bypass capacitance is 0.1-µF to 0.22-µF ceramic capacitor, with a X7R or NP0 dielectric.
- Place power supplies and REF bypass capacitors close to the pins to minimize inductance and optimize performance.
- Use a high-quality, ceramic-type NP0 or X7R for optimal performance across temperature, and a very low dissipation factor.
- The digital and analog sections must have proper placement with respect to the digital pins and analog pins of the DACx0501 devices. The separation of analog and digital blocks minimizes coupling into neighboring blocks, as well as interaction between analog and digital return currents.



11.2 Layout Example

Figure 73. Layout Example



12 Device and Documentation Support

12.1 Documentation Support

12.1.1 Related Documentation

For related documentation see the following: Texas Instruments, DAC80501EVM user's guide

12.2 Related Links

Table 16 lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

PARTS	PRODUCT FOLDER	SAMPLE & BUY	TECHNICAL DOCUMENTS	TOOLS & SOFTWARE	SUPPORT & COMMUNITY
DAC80501	Click here	Click here	Click here	Click here	Click here
DAC70501	Click here	Click here	Click here	Click here	Click here
DAC60501	Click here	Click here	Click here	Click here	Click here

Table 16. Related Links

12.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

12.4 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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12.5 Trademarks

E2E is a trademark of Texas Instruments.

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12.6 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

12.7 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



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PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
DAC60501MDGSR	ACTIVE	VSSOP	DGS	10	2500	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	(4/3) 651M	Samples
DAC60501MDGST	ACTIVE	VSSOP	DGS	10	250	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	651M	Samples
DAC60501MDQFR	ACTIVE	WSON	DQF	8	3000	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	651M	Samples
DAC60501MDQFT	ACTIVE	WSON	DQF	8	250	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	651M	Samples
DAC60501ZDGSR	ACTIVE	VSSOP	DGS	10	2500	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	651Z	Samples
DAC60501ZDGST	ACTIVE	VSSOP	DGS	10	250	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	651Z	Samples
DAC60501ZDQFR	ACTIVE	WSON	DQF	8	3000	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	651Z	Samples
DAC60501ZDQFT	ACTIVE	WSON	DQF	8	250	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	651Z	Samples
DAC70501MDGSR	ACTIVE	VSSOP	DGS	10	2500	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	751M	Samples
DAC70501MDGST	ACTIVE	VSSOP	DGS	10	250	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	751M	Samples
DAC70501MDQFR	ACTIVE	WSON	DQF	8	3000	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	751M	Samples
DAC70501MDQFT	ACTIVE	WSON	DQF	8	250	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	751M	Samples
DAC70501ZDGSR	ACTIVE	VSSOP	DGS	10	2500	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	751Z	Samples
DAC70501ZDGST	ACTIVE	VSSOP	DGS	10	250	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	751Z	Samples
DAC70501ZDQFR	ACTIVE	WSON	DQF	8	3000	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	751Z	Samples
DAC70501ZDQFT	ACTIVE	WSON	DQF	8	250	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	751Z	Samples
DAC80501MDGSR	ACTIVE	VSSOP	DGS	10	2500	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	851M	Samples



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Orderable Device	Status	Package Type	•	Pins	•	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	(6)	(3)		(4/5)	
DAC80501MDGST	ACTIVE	VSSOP	DGS	10	250	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	851M	Samples
DAC80501MDQFR	ACTIVE	WSON	DQF	8	3000	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	851M	Samples
DAC80501MDQFT	ACTIVE	WSON	DQF	8	250	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	851M	Samples
DAC80501ZDGSR	ACTIVE	VSSOP	DGS	10	2500	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	851Z	Samples
DAC80501ZDGST	ACTIVE	VSSOP	DGS	10	250	Green (RoHS & no Sb/Br)	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	851Z	Samples
DAC80501ZDQFR	ACTIVE	WSON	DQF	8	3000	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	851Z	Samples
DAC80501ZDQFT	ACTIVE	WSON	DQF	8	250	Green (RoHS & no Sb/Br)	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	851Z	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <= 1000ppm threshold. Antimony trioxide based flame retardants must also meet the <= 1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.



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⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
DAC60501MDGSR	VSSOP	DGS	10	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC60501MDGST	VSSOP	DGS	10	250	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC60501MDQFR	WSON	DQF	8	3000	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC60501MDQFT	WSON	DQF	8	250	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC60501ZDGSR	VSSOP	DGS	10	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC60501ZDGST	VSSOP	DGS	10	250	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC60501ZDQFR	WSON	DQF	8	3000	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC60501ZDQFT	WSON	DQF	8	250	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC70501MDGSR	VSSOP	DGS	10	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC70501MDGST	VSSOP	DGS	10	250	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC70501MDQFR	WSON	DQF	8	3000	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC70501MDQFT	WSON	DQF	8	250	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC70501ZDGSR	VSSOP	DGS	10	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC70501ZDGST	VSSOP	DGS	10	250	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC70501ZDQFR	WSON	DQF	8	3000	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC70501ZDQFT	WSON	DQF	8	250	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC80501MDGSR	VSSOP	DGS	10	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC80501MDGST	VSSOP	DGS	10	250	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1

PACKAGE MATERIALS INFORMATION



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Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
DAC80501MDQFR	WSON	DQF	8	3000	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC80501MDQFT	WSON	DQF	8	250	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC80501ZDGSR	VSSOP	DGS	10	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC80501ZDGST	VSSOP	DGS	10	250	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC80501ZDQFR	WSON	DQF	8	3000	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2
DAC80501ZDQFT	WSON	DQF	8	250	180.0	8.4	2.2	2.2	1.2	4.0	8.0	Q2



*All dimensions are nominal							
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
DAC60501MDGSR	VSSOP	DGS	10	2500	366.0	364.0	50.0
DAC60501MDGST	VSSOP	DGS	10	250	366.0	364.0	50.0
DAC60501MDQFR	WSON	DQF	8	3000	195.0	200.0	45.0
DAC60501MDQFT	WSON	DQF	8	250	195.0	200.0	45.0
DAC60501ZDGSR	VSSOP	DGS	10	2500	366.0	364.0	50.0
DAC60501ZDGST	VSSOP	DGS	10	250	366.0	364.0	50.0
DAC60501ZDQFR	WSON	DQF	8	3000	195.0	200.0	45.0
DAC60501ZDQFT	WSON	DQF	8	250	195.0	200.0	45.0
DAC70501MDGSR	VSSOP	DGS	10	2500	366.0	364.0	50.0
DAC70501MDGST	VSSOP	DGS	10	250	366.0	364.0	50.0
DAC70501MDQFR	WSON	DQF	8	3000	195.0	200.0	45.0

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Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
DAC70501MDQFT	WSON	DQF	8	250	195.0	200.0	45.0
DAC70501ZDGSR	VSSOP	DGS	10	2500	366.0	364.0	50.0
DAC70501ZDGST	VSSOP	DGS	10	250	366.0	364.0	50.0
DAC70501ZDQFR	WSON	DQF	8	3000	195.0	200.0	45.0
DAC70501ZDQFT	WSON	DQF	8	250	195.0	200.0	45.0
DAC80501MDGSR	VSSOP	DGS	10	2500	366.0	364.0	50.0
DAC80501MDGST	VSSOP	DGS	10	250	366.0	364.0	50.0
DAC80501MDQFR	WSON	DQF	8	3000	195.0	200.0	45.0
DAC80501MDQFT	WSON	DQF	8	250	195.0	200.0	45.0
DAC80501ZDGSR	VSSOP	DGS	10	2500	366.0	364.0	50.0
DAC80501ZDGST	VSSOP	DGS	10	250	366.0	364.0	50.0
DAC80501ZDQFR	WSON	DQF	8	3000	195.0	200.0	45.0
DAC80501ZDQFT	WSON	DQF	8	250	195.0	200.0	45.0

DGS0010A



PACKAGE OUTLINE

VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice. 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-187, variation BA.



DGS0010A

EXAMPLE BOARD LAYOUT

VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



DGS0010A

EXAMPLE STENCIL DESIGN

VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



NOTES: (continued)

9. Board assembly site may have different recommendations for stencil design.



^{8.} Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

MECHANICAL DATA



- Β.
- This drawing is subject to change without notice. SON (Small Outline No-Lead) package configuration. C.



DQF (S-PWSON-N8)

PLASTIC SMALL OUTLINE NO-LEAD



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- E. Customers should contact their board fabrication site for solder mask tolerances.



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